

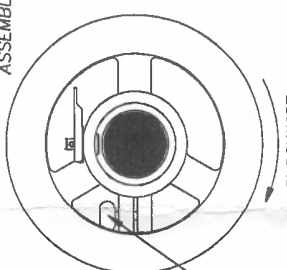
800612

NOZZLE BODY

STRAINER ASSEMBLY

REPLACEMENT PARTS LIST

ITEM	DESCRIPTION	QTY
1	ADAPTER ASSEMBLY	1
2	O-RING	1



THUMB SCREW

CLOCKWISE ROTATION

ADAPTER REPLACEMENT PROCEDURE

REMOVAL

- 1) IF EQUIPPED WITH BUMPER RING LOOSEN THUMB SCREW.
- 2) THREAD BUMPER RING (OR NUT) AS FAR FORWARD AS POSSIBLE (COUNTER CLOCKWISE ROTATION) TO COMPLETELY EXPOSE O-RING (2).
- 3) UNSCREW SPEED SPOUT ADAPTER FROM NOZZLE BODY.
- 4) REMOVE STRAINER ASSEMBLY FROM SPEED SPOUT ADAPTER (1).
- 5) REMOVE O-RING (2) FROM SPEED SPOUT ADAPTER. DISCARD O-RING (2).
- 6) UNSCREW BUMPER RING (OR NUT) FROM SPEED SPOUT ADAPTER (1). DISCARD SPEED SPOUT ADAPTER.

INSTALLATION

- 1) THREAD BUMPER RING (OR NUT) ONTO NEW SPEED SPOUT ADAPTER (1) UNTIL O-RING GROOVE ON ADAPTER IS VISIBLE AND INSTALL NEW O-RING (2) ONTO SPEED SPOUT ADAPTER (1).
- 2) REINSTALL STRAINER ASSEMBLY INTO SPEED SPOUT ADAPTER (1).
- 3) HAND TIGHTEN SPEED SPOUT ADAPTER (1) INTO NOZZLE BODY AND THREAD BUMPER RING ASSEMBLY (OR NUT) IN CLOCKWISE DIRECTION UNTIL TIGHT AGAINST NOZZLE BODY.
- 4) IF EQUIPPED WITH BUMPER RING TIGHTEN THUMB SCREW.

NOTE: THIS REPLACEMENT PROCEDURE CAN BE USED FOR NOZZLES EQUIPPED WITH A LOCK NUT OR BUMPER RING ASSEMBLY.

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TITLE

ADAPTER KIT FOR G180 SERIES
AIRCRAFT NOZZLES w/ SPEED SPOUT



EMCO WHEATON Corp. Oakville, Canada
A SYLTONE COMPANY

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UNLESS OTHERWISE SPECIFIED
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.X ± .030 .XX ± .015 .XXX ± .005
CASTING TOLERANCES TO INDUSTRY STANDARDS
ANGLES ± 1° MACHINED SURFACES 125 RMS REMOVE ALL BURRS
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SIZE	DRAWING NUMBER.	REV.	